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Water vapor sorption and permeability of sustainable alginate/collagen/ SiO₂ composite films

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<i>Keywords:</i> Biopolymer Food packaging Moisture sorption	Films based on polysaccharides and proteins have been widely studied as possible substitutes for food packaging from fossil sources. However, its notorious sensitivity to water is still one of the primary drawbacks. In this study, sodium alginate (SA) and hydrolyzed collagen (HC) blend films containing SiO ₂ nanoparticles were prepared to reduce the water sensitivity. The behavior of these films regarding water vapor sorption and permeability (WVP) was reported for nano-SiO ₂ concentrations ranging from 2 to 10%. At each concentration evaluated, several classical mathematical models of moisture sorption isotherms were adjusted to identify the mechanisms of interactions between films and water. A reduction of approximately 8% in the film water content, and 30% reduction of WVP were observed for concentrations of nano-SiO ₂ higher than 6%. In addition, it was exposed that the moisture sorption exhibited a type III isotherm behavior, suggesting reduced interactions between the

1. Introduction

Bio-based polymers, such as proteins and carbohydrates, stand out as important renewable and biodegradable raw materials for sustainable food packaging applications (Júnior et al., 2021; Vianna et al., 2021). However, one of the key challenges for enabling a broad use of these polymers for this purpose remains their severe sensitivity to water vapor and poor mechanical properties (Marangoni Júnior et al., 2021). In this context, the formulation of blends using different biopolymers in parallel to obtaining composites becomes a powerful strategy in improving the properties for food packaging applications (Nur Hanani et al., 2014; Ramos et al., 2016; Xie et al., 2013; Youssef & El-Sayed, 2018). A vast number of biological sources demonstrate potential, but they still need to be extensively studied for their performance to be acceptable (Marangoni Júnior et al., 2020).

Obtained from brown algae, sodium alginate (SA) represents one of the most versatile polysaccharides in nature (Rahmani et al., 2017). Since SA is a biodegradable and non-toxic polymer, it has been extensively employed in the food and medical fields (Uyen et al., 2020; Venkatesan et al., 2015). In the food packaging sector, SA is well-known to be used successfully in the production of edible films (Senturk Parreidt et al., 2018). However, the SA fragility and high sensitivity to water remain the principal difficulties in its widespread food packaging applications (Hou et al., 2019). Thus, the development of SA-based films blended with other polysaccharides or proteins becomes the most simple and attractive strategy for improving properties (Yang et al., 2020). Among the numerous biopolymers, such as starch, chitosan, carrageenan, pectin, whey protein isolate and gelatin that are available for the formulation of blends with SA (Tavassoli-Kafrani et al., 2016), hydrolyzed collagen has been little explored.

polymeric matrix and water vapor at low water activity. Therefore, SA/HC/SiO₂ composite films could represent a simple, economical and sustainable alternative for packaging material with reduced sensitivity to water vapor.

Hydrolyzed collagen (HC) is a group of peptides that can be obtained by enzymatic action in an acid or alkaline environment, extracted from bovine, porcine and marine sources of native collagen (León-López et al., 2019). The HC average molar masses range from 3 to 6 kDa, which are considerably lower than the precursor native collagen (285–300 kDa). Hydrolysis affects not only the size of the peptides, but also the physicochemical properties (improvement in water solubility and odor, lower viscosity, among others) (Denis et al., 2008; Zhang et al., 2006). In addition, the composition and degree of collagen hydrolysis comprise factors that significantly increase functional properties, such as

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antioxidant capacity, antimicrobial activity and greater bioavailability (Li et al., 2013; Wang, Luo, et al., 2018; Wang, Luo, et al., 2018; Zhang et al., 2017). However, despite possessing such advantages over native collagen, HC is unable to form films by itself, being necessary to combine it with other biopolymers (Ramadass et al., 2014; Silvipriya et al., 2015).

In this context, SA/HC blends could be simple and economical alternatives in the manufacture of functional films for food packaging. The idea of using HC in the SA-based film formulation is to provide resulting material with peptides intrinsic and widely known functional properties. To enhance the physicochemical properties of these blends, nanoparticles inclusion appears as another easy and economically accessible strategy that can be used in parallel to the production of biopolymer blends. For example, nano-SiO₂ (SiO₂) has been extensively employed in this regard (Fabbri et al., 2006; Kavya et al., 2013; Salimi et al., 2017; Tabatabaei et al., 2018; Yang et al., 2016). The fundamental hypothesis of this work was that blends of SA and HC with different nano-SiO₂ contents could reduce the sensitivity to water vapor. That is, the higher the concentration of nanoparticles, the greater the barrier to water vapor and the lower the moisture content of the films.

Therefore, the aim of this study was to evaluate the effect of adding different proportions of nano-SiO₂ on the water vapor permeability and moisture sorption of SA/HC blend films in a broad range of relative humidity (0–95% RH). For this, the blend was preliminarily evaluated to identify the most proper proportion of SA and HC, which was used as a control sample for this study. Seven mathematical models of different sorption isotherms were adjusted to assist in the structure-properties correlation of sensitivity to water vapor. The importance of this work lies in the fact that it is a first description of interactions between SA/HC/SiO₂ blends and water vapor. Another novel aspect of this research is the identification nano-SiO₂ proportions thresholds to further reduce the water vapor permeability and moisture content. With this, we believe this work may be the starting point in the expansion of hydrolyzed collagen containing films studies, which are still scarce.

2. Material and methods

2.1. Material

The materials used in the preparation of the films were: sodium alginate (SA) (Dinâmica Química Contemporânea Ltda, Indaiatuba/SP, Brazil), hydrolyzed collagen (HC) (NaturalLife, São José do Rio Preto/SP, Brazil), glycerol (Dinâmica Química Contemporânea Ltda, Indaiatuba/SP, Brazil), and nano-SiO₂ (SiO₂) with average particle size of 12 nm (Evonik/Degussa Ltda, Americana/SP, Brazil).

2.2. Preparation of the films

The casting method was employed in the manufacture of sodium alginate/hydrolyzed collagen films with SiO2 nanoparticles (SA/HC/ SiO₂). Sodium alginate solutions (4% w/w) were prepared by dissolving the biopolymer in distilled water containing glycerol as a plasticizer (30% w/w, considering de sodium alginate mass as calculation basis), hydrolyzed collagen (10% w/w, considering sodium alginate mass as calculation basis), and different concentrations of SiO2 nanoparticles were added (0, 2, 6, 8 and 10% w/w, considering sodium alginate mass as calculation basis). The proportion of HC used in this work was based on preliminary tests, in which several proportions were evaluated to identify the most homogeneous films. The samples were coded as SA/ HC, SA/HC/2%SiO₂, SA/HC/6%SiO₂, SA/HC/8%SiO₂, and SA/HC/10% SiO₂, respectively. Film-forming solution was heated to 80 $^\circ\text{C}$ with stirring for 20 min. Subsequently, the final solution was treated in an ultrasound bath for 15 min, to ensure a homogeneous solution and elimination of bubbles. After this step, 50 g of film-forming solutions were poured into polystyrene Petri dishes (diameter 14 cm) and dried at 40 °C for 24 h in a forced air circulation oven (Ethik Technology, Vargem Grande Paulista/SP, Brazil). Finally, after removing the films from

the plates, all the samples were stored in an air-conditioning chamber (Weiss Technik, Reiskirchen, Germany) at 25 $^{\circ}$ C and 75% relative humidity (RH), as a step prior to the characterization processes.

2.3. Thickness

The SA/HC/SiO₂ films thicknesses were determined in a micrometer with a measurement system composed of a flat granite base and dial indicator (Mitutoyo Co., Kawasaki-Shi, Japan), with 0.1 µm resolution, after conditioning, for 48 h, at 25 ± 2 °C and $75 \pm 5\%$ RH. The average thickness of each formulation sample was determined using five random points from five different replicates, according to the standard methodology (ISO-4593, 1993).

2.4. Moisture content

The moisture content (MC) of each sample was determined by gravimetry. After drying the film sample at 105 °C for 24 h, in an oven (Ethik Technology, Vargem Grande Paulista/SP, Brazil), mass loss was determined using an analytical balance (Mettler Toledo, Columbus, Ohio, USA) with resolution of 10^{-4} g. The MC values (%) were determined, using four repetitions for each sample analyzed, according to equation (1):

$$MC = \frac{w_i - w_f}{w_i} \times 100 \%$$
 (1)

in wich $w_{\rm i}$ and $w_{\rm f}$ are the initial and final weights of the sample, respectively.

2.5. Water vapor permeability

The water vapor transmission rate (WVTR) and water vapor permeability (WVP) were determined in triplicate using the gravimetric method of analysis, following the methodology (ASTM-E96/E96M, 2016). A capsule with a permeation area of 50 cm² containing anhydrous calcium chloride desiccant, and an analytical balance with resolution of 10^{-4} g (Mettler Toledo, Columbus, Ohio, USA) were used to determine WVTR and WVP. The test was performed at 25 °C and 75% RH in an air conditioning chamber (Weiss Technik, Reiskirchen, Germany). The WVTR (g m⁻² day⁻¹) was determined from the slope of the curve "mass change vs. time". Finally, WVP (g m⁻¹ s⁻¹ Pa⁻¹) of the film was calculated according to equation (2):

$$WVP = \frac{WVTR \times e}{p_s \times RH_1} \tag{2}$$

in which *e* is the specimen average thickness (μ m), p_s is the water vapor saturation pressure (23.756 mmHg at 25 °C), RH₁ is the relative humidity of the chamber (75% = factor 0.75), since the relative humidity inside the capsule is considered to be zero.

2.6. Determination of the moisture sorption isotherms

Gravimetric sorption measurements were determined for all samples using a controlled atmosphere Dynamic Vapor Sorption system (model DVS-002), Surface Measurements System (London, UK) at 25 °C. Only the adsorption test was performed, in which each sample was cut into pieces of $\sim 0.5 \times 0.5$ cm and placed in a vacuum oven (45 °C) for 18 h. After that, the sample was placed in a desiccator to cool to room temperature (~ 20 min), and then a sample portion with a mass of ~ 50 mg was analyzed in the equipment. During the analysis, the sample was exposed to the following RH profile at 25 °C: 0.00, 10.56, 21.11, 31.67, 42.22, 52.78, 63.33, 73.89, 84.44, and 95% RH. The RH step lasted until reaching mass equilibrium. Moisture sorption of each sample at equilibrium was calculated as the gained water mass (grams) per grams of dry film at the range of relative humidity.

2.7. Modeling of moisture sorption isotherms

For each film sample, the experimental data were fitted to some classical mathematical models for moisture sorption predictions (Table 1). X_{eq} is the equilibrium moisture content in dry basis (d. b.), which is provided by g H_2O/g of dried solids, a_w is the water activity, and A, B, C, M₀, and K are constant parameters of the models. The determination of such constants used to fit the data was carried out employing the Excel® software. The generalized reduced gradient (GRG) method from the Excel Solver was performed to estimate the GAB and BET model parameters, by minimizing the Residual Standard Deviation (S_{res}) (Equation (3)) between experimental and predicted values. The other models were linearized and a straight line was adjusted, allowing the determination of parameters A and B from the angular and linear coefficients. In order to evaluate the goodness of the curve fitting, in all cases the determination coefficients (R²) and Residual Standard Deviation (Sres) were provided. The models in which $R^2 > 0.98$ and $S_{res} < 0.2$ were considered as good fit.

$$S_{res} = \sqrt{\frac{\sum \left(Y_{exp} - Y_{sim}\right)^2}{n-2}}$$
(3)

which S_{res} is the Residual Standard Deviation, Y_{exp} is the experimental value, Y_{sim} is the predicted value (simulation) and "n" is number of experimental data.

2.8. Statistical analysis

The results were statistically evaluated by means of analysis of variance (ANOVA) and the Tukey test to compare the average results (p < 0.05).

3. Results and discussions

3.1. Thickness and moisture content

The thickness of the films ranged from 160.6 \pm 40.2 to 195.0 \pm 42.9 μ m, as shown in Table 2. Concentrations up to 8% of nano-SiO₂ did not significantly influence (p < 0.05) the thickness of the films, when comparing to the control film (SA/HC). Similar results have been found in the literature for fish gelatin/k-carrageenan films added with 1–5% SiO₂ (Tabatabaei et al., 2018). The SA/HC/10%SiO₂ film showed the highest thickness value. However, the thickness of this film did not differ significantly (p < 0.05) from the SA/HC/2%SiO₂ and SA/HC/8%SiO₂ films. The increase in the thickness of the film, comparing to the control sample is attributed to the higher concentration of solids (10% SiO₂) in the polymeric matrix.

Table 2 shows there was a significative reduction in the films

Table 1

Mathematical	models	for	moisture	sorption	predictions

Model	Equation	Parameters
Guggenhiem-Anderson- Boer (GAB)	$X_{eq} =$	М ₀ , С, К
	$M_0 imes C imes K imes a_w$	
Brunauer-Emmitt- Teller (BET)	$(1 - K \times a_w)(1 - K \times a_w + C \times K \times a_w)$ $X_{eq} = \frac{M_0 \times C \times a_w}{(1 - a_w)(1 + C \times a_w - a_w)}$	M ₀ , C
Smith	$X_{eq} = A + B \times \ln(1 - a_w)$	А, В
Henderson	1	A, B
	$X_{eq} = \left[\frac{-ln(1-a_w)}{A}\right]\overline{B}$	
Flory-Huggings	$X_{eq} = A \times \exp(B \times a_w)$	А, В
Oswin	$X_{eq} = A \times \left(\frac{a_w}{1-a_w}\right)^B$	А, В
Halsey	$(1-a_w)$	A, B
-	$X_{eq} = \left[-rac{A}{\ln(a_w)} ight] \overline{B}$	

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Table 2

Thickness	and	moisture	content	of	the	films	of	sodium	alginate/hyd	rolyzed
collagen/S	SiO ₂ .									

Samples	Thickness (µm)	Moisture content (%)
$\begin{array}{l} \text{SA/HC}\\ \text{SA/HC/2\%SiO}_2\\ \text{SA/HC/6\%SiO}_2\\ \text{SA/HC/8\%SiO}_2\\ \text{SA/HC/10\%SiO}_2\\ \end{array}$	$\begin{array}{c} 160.6 \pm 40.2^{b} \\ 178.9 \pm 37.5^{ab} \\ 161.5 \pm 35.1^{b} \\ 180.6 \pm 36.2^{ab} \\ 195.0 \pm 42.9^{a} \end{array}$	$25.3 \pm 1.6^{a} \\ 25.9 \pm 0.7^{a} \\ 23.1 \pm 0.5^{b} \\ 23.0 \pm 0.9^{b} \\ 23.2 \pm 0.3^{b}$

The results are expressed as mean \pm standard deviation.

 $^{\rm a,\ b,\ c}$ The averages of results followed by the same letter in the same column do not differ at the 95% confidence level (p < 0.05).

moisture content (MC) for nano-SiO₂ concentrations above 6%, comparing to the control sample. In addition, the films with concentrations of 6, 8 and 10% of SiO₂ did not present significant MC difference (p < 0.05) between them. The reduction in MC of the composite films is mainly influenced by the hydrogen bonds formed between SA, HC and nano-SiO₂ (Abdollahi et al., 2013). In addition, with the increase of SiO₂, the carboxyl and hydroxyl groups of SA can interact with the hydroxyl groups of nano-SiO₂, which leads to the formation of new hydrogen bonds. Consequently, it can cause strengthening of intermolecular interactions, with reductions in bonds with other molecules of water (Yang et al., 2018). This phenomenon of reduction in moisture content with the addition of nano-SiO2 was observed by other authors in pullulan/whey protein isolate films (Hassannia-Kolaee et al., 2016) and sodium alginate/polyvinyl alcohol (Yang et al., 2018). These preliminary results of moisture content determined by manual gravimetry are in line with what was observed in the moisture sorption tests using the DVS equipment. More details will be described in the subsequent sections.

3.2. Water vapor permeability

The water vapor barrier property is an important parameter that should be improved for biopolymer-based films, since these compounds are well-known to possess high affinity to water. When biopolymer-based films are applied to food it is desirable that they minimize the exchange of moisture between the food and the environment, and vice-versa (Xu et al., 2020). The water vapor transmission rate (WVTR) and water vapor permeability (WVP) of the SA/HC control films were 1023.4 \pm 121.9 g m $^{-2}$ day $^{-1}$ and 7.5 \pm 0.3 \times 10 $^{-10}$ g m $^{-1}$ s $^{-1}$ Pa $^{-1}$, respectively (Fig. 1). The addition of 2% nano-SiO₂ does not significantly influenced (p < 0.05) the WVTR and WVP values of the films. That is, the low nano-SiO₂ concentration did not improve the films water vapor barrier properties. A similar effect was found by Rane et al. (2014) in K-carrageenan films with 1.5% SiO₂ nanoparticles.

Conversely, comparing to the control and SA/HC/2%SiO₂ film samples, a significant reduction (p < 0.05) was observed in the WVTR and WVP, when concentration of 6–10% nano-SiO₂ were employed. The improvement in the water vapor barrier properties of films added with nano-SiO₂ is attributed to the formation of hydrogen bonds between the polymeric matrix and the oxygen atoms of the nanoparticles (Hassannia-Kolaee et al., 2016; Shahabi-Ghahfarrokhi et al., 2015), which can reduce the water solubility coefficient throughout the polymeric matrix. Moreover, the good dispersion of the SiO₂ nanoparticles filled the void spaces in the film, which makes the path tortuous and consequently hinders the diffusion of water molecules through the polymeric matrix (Kristo & Biliaderis, 2007; Priyadarshi et al., 2021).

3.3. Moisture sorption isotherms

Fig. 2 provides the moisture sorption isotherms for all formulations, with comparison of the profiles simulated by the mathematical models that presented the best fit. It was verified, from Fig. 2 (a), that the isotherms for films containing different concentrations of nano-SiO₂ exhibited a similar trend. The moisture content of the films gradually



Fig. 1. Water vapor permeability of sodium alginate/hydrolyzed collagen/SiO₂ films.

increased linearly for a_w below 0.4, with remarkably low and virtually equivalent values for all samples. A sharp increase in the moisture content of the films only started to become noticeable for a_w values ranging from 0.4 to 0.95, with an exponential profile. According to Brunauer et al. this profile can be considered as a type III isotherm (Brunauer et al., 1940), which refers to a curvature of the convex isotherm towards the a_w axis throughout the range. In the case of the SA/HC/SiO₂ composite films, this behavior suggests that the attractive forces between adsorbed water vapor and film matrix (hydroxyls and carboxyl groups) are lower than the attractive forces between the water molecules in the liquid state. Sodium alginate, hydrolyzed collagen and nano-SiO₂ form composites with good compatibility, that is, intermolecular interactions are favored. As a result, there is a reduced availability of possible functional groups for adsorption of water molecules, explaining the observed behavior.

A type III isotherm profile similar to that reported in this study was identified for other pure alginate-based films (Olivas & Barbosa-Cánovas, 2008; Rhim, 2004), and for powdered cocona pulp microencapsulated with hydrolyzed collagen and maltodextrin blend (Vargas-Muñoz et al., 2020). This profile is repeated for alginate films using glycerol as plasticizer, in which the higher the proportion of glycerol the higher the equilibrium moisture content. Conversely, this behavior differs somewhat from the sigmoidal profile widely reported for other pure biopolymers and blend films, such as starch (Suppakul et al., 2013), chitosan (Rosa et al., 2010), among others (Galus & Lenart, 2013; Hazaveh et al., 2015; Xiao & Tong, 2013). It was observed that alginate films without plasticizer also tended to maintain a sigmoidal profile (Olivas & Barbosa-Cánovas, 2008).

Differences between the moisture values of films with different concentrations of nano-SiO₂ only started to be noticeable for $a_w > 0.6$. Fig. 2 (a) also illustrates the moisture content of the films tends to decrease with the increase in the concentration of nanoparticles. For example, for the highest value of a_w evaluated ($a_w = 0.95$), the film moisture decreased from 57 to 50% d. b., comparing the control and the film containing 10% of nano-SiO₂, respectively. Since the permeability could be calculated from water vapor diffusivity in the film matrix and the solubility coefficient, it appears that the reduction of this variable, even on a small scale, may have contributed to the inferior results of water vapor permeability obtained in this study. However, clearly the reduction in diffusivity due to the inclusion of obstacles (nanoparticles) throughout the matrix should remain the key factor for the significant permeability reductions observed previously in Fig. 1.

Seven mathematical models were fitted to the experimental data of this study. Fig. 2 (b)–(f) provides a comparison between each experimental point and the two most appropriate adjustments: GAB and Smith (considering the entire range of water activity - a_w). Table 3 provides the determined parameters for all models, with the values of R^2 and S_{res} .

Although the GAB model had a proper fit in general, it is necessary to note that at low a_w values there were some considerable deviations. It is well-known this model is more suitable for values of a_w up to 0.9. In this way, as all experimental points in the a_w domain were considered, the mathematical method certainly converged to parameter values that met the entire range of values, sacrificing deviations at the beginning of the domain. As the values of experimental moisture content below $a_w = 0.2$ were practically zero, it was considered in this study that these initial deviations are acceptable. The BET model did not represent properly the moisture content values for $a_w > 0.4$, providing an unsatisfactory R^2 and corroborating with what has already been observed in the literature (Andrade et al., 2011). Other possible justifications for these deviations refer to the fact that a type III isotherm does not have a "knee point" as in the sigmoidal profiles, which means that there is no restricted multilayer formation (Nazreen et al., 2020).

Therefore, alternative models were expected for better reproduction of the experimental data. Smith's empirical model was developed to describe the final curved portion of the water sorption isotherm of high molecular weight polymers (Smith, 1947). Fig. 2 and parameters determined in Table 3 indicate that the experimental data were well reproduced over all a_w range. Mathematically, negative moisture content values were obtained with Smith's model at $a_w < 0.2$, which were considered to be zero to provide a physical meaning. It is significant to highlight that type III curve is equally known as the Flory-Huggins isotherm (Al-Muhtaseb et al., 2002; Nazreen et al., 2020), and this model was also evaluated in this study. Although it was the model with the most optimistic expectation, it was detected that there was a satisfactory reproduction for a_w values up to 0.7, being therefore not indicated in this case. Other models were also unsatisfactory to represent the entire a_w range.

4. Conclusion

Significant reductions were observed in the moisture content (MC), water vapor transmission rate (WVTR) and water vapor permeability (WVP) of the sodium alginate/hydrolyzed collagen films for nano-SiO₂ concentrations greater than 6%. Analysis of moisture sorption over a broad range of water activity (a_w) values reveled a type III isotherm behavior for all the film samples, suggesting the attractive forces between adsorbed water vapor and film matrix (hydroxyls and carboxyl groups) are lower than the attractive forces between the water molecules in the liquid state. As a general conclusion, the results indicated that sodium alginate, hydrolyzed collagen and nano-SiO₂ form composites films with good compatibility, reducing the availability of possible functional groups for water molecules adsorption. Therefore, the addition of nano-SiO₂ in blended films composed of sodium alginate and hydrolyzed collagen can be considered a simple, environmentally



Fig. 2. Equilibrium moisture sorption isotherm of sodium alginate, hydrolyzed collagen and SiO₂ composites films (SA/HC/SiO₂) as a function of water activity (a_w) at 25 °C; (a) comparison between experimental data containing different nano-SiO₂ concentrations; and comparison between experimental data and the two best models fitted for (b) SA/HC, (c) SA/HC/2%SiO₂, (d) SA/HC/6%SiO₂, (e) SA/HC/8%SiO₂ and (f) SA/HC/10%SiO₂.

friendly and economical alternative for reducing the sensitivity to water vapor.

CRediT authorship contribution statement

Luís Marangoni Júnior: Conceptualization, Data curation, Formal analysis, Investigation, Methodology, Project administration, Writing – original draft, Writing – review & editing. Renan Garcia da Silva: Formal analysis, Investigation, Writing – review & editing. Roniérik **Pioli Vieira:** Conceptualization, Data curation, Formal analysis, Funding acquisition, Investigation, Methodology, Project administration, Resources, Supervision, Writing – original draft, Writing – review & editing. **Rosa Maria Vercelino Alves:** Conceptualization, Data curation, Formal analysis, Funding acquisition, Investigation, Methodology, Project administration, Resources, Supervision, Writing – review & editing.

Table 3

Parameters for the sorption equations used in this research.

Model	SA/HC	SA/HC/	SA/HC/	SA/HC/	SA/HC/				
parameters	(control)	2%SiO ₂	6%SiO ₂	8%SiO ₂	10%SiO ₂				
Guggenhiem – A	Anderson – Boe	r (GAB)							
M ₀	0.574	0.574	0.572	0.581	0.581				
С	0.238	0.238	0.238	0.240	0.240				
К	0.706	0.703	0.697	0.684	0.681				
R ²	0.995	0.993	0.993	0.997	0.997				
Sres	0.148	0.147	0.145	0.124	0.117				
Brunauer – Emn	nitt – Teller (BI	ET)							
M ₀	0.033	0.033	0.031	0.030	0.029				
С	40.083	169.55	104.6	242.7	245.3				
R ²	0.815	0.795	0.798	0.810	0.800				
Sres	0.097	0.103	0.098	0.091	0.091				
Smith									
А	-0.049	-0.038	-0.039	-0.035	-0.031				
В	-0.214	-0.209	-0.201	-0.189	-0.186				
R ²	0.985	0.984	0.984	0.987	0.988				
Sres	0.026	0.026	0.026	0.021	0.020				
Henderson									
А	2.982	3.062	3.349	3.659	3.641				
В	0.493	0.551	0.573	0.620	0.624				
R ²	0.883	0.899	0.910	0.935	0.934				
Sres	0.170	0.154	0.112	0.0834	0.087				
Flory-Huggings									
А	0.0012	0.0023	0.0023	0.0032	0.0034				
В	7.237	6.361	6.227	5.733	5.684				
R ²	0.917	0.932	0.937	0.959	0.956				
Sres	0.190	0.157	0.127	0.093	0.098				
Oswin									
А	0.038	0.052	0.049	0.054	0.055				
В	1.299	1.153	1.120	1.036	1.027				
R ²	0.735	0.751	0.763	0.796	0.796				
Sres	0.452	0.376	0.308	0.242	0.245				
Halsey									
Α	0.082	0.078	0.072	0.065	0.065				
В	0.613	0.695	0.708	0.765	0.773				
R ²	0.686	0.699	0.707	0.739	0.739				
Sres	0.606	0.479	0.416	0.328	0.326				

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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